





# Work Order ID 126835

**\*126835\***

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November-27-14 7:07:37 AM

Item ID: D205-633-017 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH  
 Start Date: 11/27/14 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 12/05/14 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				✓			DAS 06 3-00
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-633-017								
	Location: <u>old Ship</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

14/12/97

14-12-09



# Picklist Print

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Work Order ID: 126835

**\*126835\***

Parent Item: D205-633-017

**\*D205-633-017\***

Parent Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH

Start Date: 11/27/14

Required Date: 12/05/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 04.05.10 New IssueKJ/JLM IPP REV:B  
11.01.12 AS PER DSI 9540 REV.A DD VERF:EC IPP REV;C 11.11.17  
REMOVE DSI9540 dd VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A		Purchased	No			110	Each	398.0000	1	4			
<b>*AN4-14A*</b>	DAS 9											DAS 06	
Bolt	9-89											9-89	

Location	Loc Qty	Loc Code
----------	---------	----------

FG	5	
122141	5	
ST344	393	
122141	4	
124221	16	
M127044	1	
M128769	10	
M130716	362	

AN4-5A		Purchased	No			110	Each	262.0000	2	8			
--------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

**\*AN4-5A\***

BOLT DAS  
9  
9-89

Location	Loc Qty	Loc Code
----------	---------	----------

CA	43	
m129682	43	
ST346	219	
120562	115	
15247	4	
m127817	100	

DAS  
06  
9-89 NOV 29 2014









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Work Order ID: 126835

**\*126835\***

Parent Item: D205-633-017

**\*D205-633-017\***

Parent Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH

Start Date: 11/27/14

Required Date: 12/05/14

Start Qty: 4.00

Required Qty: 4.00

D2021-101 Manufactured No

110 Each

28.0000

1

4

**\*D2021-101\***

Eyebolt

DAS  
9  
9-89

\*\*

DAS  
9-89

Location

Loc Qty

Loc Code

ST001

28

99711

28

4

MF

D2022-101 Manufactured No

110 Each

204.0000

2

8

**\*D2022-101\***

Spacer

DAS  
9  
9-89

\*\*

Location

Loc Qty

Loc Code

ST002

50

117874

46

92861

4

8

MF DAS  
9-89

ST025A

154

103016

50

106235

24

107903

80

D2022-103 Manufactured No

110 Each

93.0000

2

8

**\*D2022-103\***

Spacer

DAS  
9  
9-89

\*\*

Location

Loc Qty

Loc Code

ST002

93

105601

59

123938

34

8

MF

DAS  
9-89

NOV 29 2014

D2562-007 Manufactured No

110 Each

2.0000

1

4

**\*D2562-007\***

Strut 19.22"

DAS  
9  
9-89

\*\*

Location

Loc Qty

Loc Code

ST353

2

90311

2

\*\* 126899 x1  
2x B126839

DAS  
9-89  
NOV 29 2014

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Shop Packet Print

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Work Order ID: 126835

**\*126835\***

Parent Item: D205-633-017

**\*D205-633-017\***

Parent Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH

Start Date: 11/27/14

Required Date: 12/05/14

Start Qty: 4.00

Required Qty: 4.00

D2563

Manufactured No

110 Each

0.0000

1

**\*D2563\***

Step Weldment Assembly

DAS  
9  
9-89

D2565-401

Manufactured No

110 Each

3.0000

1

**\*D2565-401\***

Strut 18.29"

DAS  
9  
9-89

Location

Loc Qty

Loc Code

ST358

3

118453

1

88300

2

D2565-403

Manufactured No

110 Each

2.0000

1

**\*D2565-403\***

Strut 15.64"

DAS  
9  
9-89

Location

Loc Qty

Loc Code

ST358

2

118454

1

88518

1

D2565-405

Manufactured No

110 Each

3.0000

1

**\*D2565-405\***

Strut 19.45"

DAS  
9  
9-89

Location

Loc Qty

Loc Code

ST358

3

118455

1

88305

2

\*\*

126064

DAS  
86  
9-89

\*\*

BX 126898X1

MF

B 126836X1  
B 126836X1

DAS  
86  
9-89

\*\*

2x 124437 X2

126840X1

DAS  
86  
9-89

\*\*

126837X1

NOV 29 2014

DAS  
86  
9-89



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Work Order ID: 126835

**\*126835\***

Parent Item: D205-633-017

**\*D205-633-017\***

Parent Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH

Start Date: 11/27/14

Required Date: 12/05/14

Start Qty: 4.00

Required Qty: 4.00

D2565-407

Manufactured No

110 Each

4.0000

1

**\*D2565-407\***

Strut 10.79"

DAS  
9  
9-89

26 \*\* 1x126895

DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST355

4

110372

2

118456

1

88606

1

2 MF

D2565-409

Manufactured No

110 Each

5.0000

1

**\*D2565-409\***

Strut 9.34"

DAS  
9  
9-89

\*\*

DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST355

5

118457

1

47831

4

4 MF

D2565-411

Manufactured No

110 Each

3.0000

1

**\*D2565-411\***

Strut 13.81"

DAS  
9  
9-89

\*\*

1XB126838

NOV 29 2014

DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST355

3

118458

1

123943

2

2 MF



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Work Order ID: 126835

**\*126835\***

Parent Item: D205-633-017

**\*D205-633-017\***

Parent Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH

Start Date: 11/27/14

Required Date: 12/05/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

4,238.000

8

~~32~~

**\*MS21042L4\***

68-6

**\*\***

Locknut

6

SVC

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

744

m129934

744

ST305

1482

111827

2

126275

5

m126015

12

m126275

32

m127255

63

m127376

9

m127813

741

m128300

69

m129472

49

m130922

500

32 mlf

MS21042L5

Purchased

No

110

Each

714.0000

2

~~8~~

**\*MS21042L5\***

DAS

**\*\***

Nut

9

9-89

Location

Loc Qty

Loc Code

ST305

714

125684

8

m127304

1

m127813

489

m128810

7

m129472

6

m130358

203

mlf

8

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Work Order ID: 126835

**\*126835\***

Parent Item: D205-633-017

**\*D205-633-017\***

Parent Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH

Start Date: 11/27/14

Required Date: 12/05/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

6,997.000

15

60

**\*NAS1149D0463.J\***

**\*\***

WASHER

DAS

9

9-89

Location

Loc Qty

Loc Code

DAS

06

9-09

CA

459

M129682

459

ST260a

6419

M129390

1593

M130799

4826

ST269

119

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

25

60

MF

NAS1149D0563J

Purchased

No

110

Each

1,265.000

4

16

**\*NAS1149D0563.J\***

**\*\***

Washer

DAS

9

9-89

Location

Loc Qty

Loc Code

DAS

06

9-09

GA

124

m125807

124

ST260a

400

m130799

400

ST269

741

m125807

8

m126319

97

m128257

636

8

8

MF



## 5.0 PARTS LISTS

## 5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13



Ship Dec. 8

Work Order ID 126835

\*126835\*

November-27-14 7:07:37 AM

Item ID: D205-633-017

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Revision ID:

Item Name: Heli-Access-Step™ - Low Gear, Fits LH or RH

Start Date: 11/27/14 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 12/05/14 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Run Start \*NR1\*

Stop \*NR2\*

Approvals:

Process Plan: U

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D205-633

C

0.00

100

Document Control

DOCUMENT CONTROL

0.00

\*100\*

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile and create labels per PPP D205-633-017 CHG001

0.00

110

Pick Kit

0.00

\*110\*

Packaging

Memo

Packaging

0.00

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

MLJ 14-12-01

4

4

NOV 29 2014

CAS  
06  
9-09

